## **CLAIMS**

- A composition for use in preparing a zinc electrode including:
  - (a) A source of zinc capable of existing in an oxidized and a reduced state; and
  - (b) At least one compound selected from the group consisting of  $C_6$ - $C_{30}$  fatty acids, salts, esters and other derivatives thereof, and  $C_6$ - $C_{30}$  alkyl sulfonic acids salts, esters and other derivatives thereof.
- 2. A composition as claimed in Claim 1 wherein the source of zinc is zinc metal, a zinc salt, zinc oxide, zinc hydroxide, or a mixture thereof.
- 3. A composition as claimed in Claim 1 wherein the source of zinc is in an oxidized state.
- 4. A composition as claimed in Claim 1 wherein the source of zinc is a zinc salt, zinc oxide, zinc hydroxide, or a mixture thereof.
- 5. A composition as claimed in Claim 1 wherein the compound is a  $C_6$ - $C_{30}$  fatty acid, salt, ester, or other derivative thereof.
- 6. A composition as claimed in Claim 1 wherein the compound is a naturally occurring  $C_{12}$ - $C_{22}$  fatty acid, salt, ester or other derivative thereof.
- 7. A composition as claimed in Claim 1 wherein the compound is a naturally occurring  $C_{16}$ - $C_{20}$  fatty acid, salt, ester or other derivative thereof.
- 8. A composition as claimed in Claim 1 wherein the compound is a metal salt of stearate.
- 9. A composition as claimed in Claim 1 wherein the compound is zinc stearate or calcium stearate.
- 10. A composition as claimed in Claim 1 wherein the compound is zinc stearate.

- 11. A composition as claimed in Claim 3 wherein the molar ratio of the compound to the zinc existing in an oxidized state is in the range 0.0001:1.0000 to 0.5:1.0.
- 12. A composition as claimed in Claim 11 wherein the range is 0.05:1.00 to 0.4:1.0.
- 13. A composition as claimed in Claim 11 wherein the range is 0.075:1.000 to 0.25:1.00.
- 14. A composition as claimed in Claim 1 wherein the compound is zinc stearate and the source of zinc is zinc oxide and/or zinc hydroxide.
- 15. A composition as claimed in Claim 14 wherein the molar ratio of zinc stearate to the source of zinc is in the range 0.0001:1 to 0.5:1.
- 16. A composition as claimed in Claim 14 wherein the range is 0.05:1 to 0.4:1.
- 17. A composition as claimed in Claim 14 wherein the range is 0.075:1 to 0.25:1.
- 18. A composition as claimed in Claim 1 wherein the compound is calcium stearate and the source of zinc is zinc oxide and/or zinc hydroxide.
- 19. A composition as claimed in Claim 18 wherein the molar ratio of calcium stearate to the source of zinc is in the range 0.0001:1 to 0.2:1.
- 20. A composition as claimed in Claim 18 wherein the range is 0.01:1 to 0.1:1.
- 21. A composition as claimed in Claim 18 wherein the range is 0.03:1 to 0.15:1.
- 22. A composition as claimed in Claim 1 wherein the source of zinc and the compound are in admixture.
- 23. A composition as claimed in Claim 22 wherein the source of zinc and the compound intimately mixed in the admixture.
- 24. A composition as claimed in Claim 22 wherein the admixture is formed by

precipitation.

- 25. A method of preparing a composition for use in preparing a zinc electrode including the steps of:
  - 1. Preparing a first precipitate of zinc hydroxide;
  - 2. Mixing a solution of an alkali salt of either a  $C_6$ - $C_{30}$  fatty acid or a  $C_6$ - $C_{30}$  alkyl sulfonic acid with a suspension of the first precipitate; and
  - 3. Adding a solution of a salt of a mineral acid to the mix to provide the composition as a second precipitate;

wherein the composition is a mixture of zinc oxide and/or zinc hydroxide, and an insoluble salt of either a  $C_6$ - $C_{30}$  fatty acid or a  $C_6$ - $C_{30}$  alkyl sulfonic acid.

- 26. A method as claimed in Claim 25 wherein the first precipitate includes graphite.
- 27. A method as claimed in Claim 25 wherein the solution of an alkali salt of either a  $C_6$ - $C_{30}$  fatty acid or a  $C_6$ - $C_{30}$  alkyl sulfonic acid is saturated with zinc.
- 28. A method as claimed in Claim 25 wherein the alkali salt of either a  $C_6$ - $C_{30}$  fatty acid or a  $C_6$ - $C_{30}$  alkyl sulfonic acid is an alkali salt of a naturally occurring  $C_{12}$ - $C_{22}$  fatty acid.
- 29. A method as claimed in Claim 25 wherein the alkali salt of either a  $C_6$ - $C_{30}$  fatty acid or a  $C_6$ - $C_{30}$  alkyl sulfonic acid is an alkali metal salt of stearate.
- 30. A method as claimed in Claim 25 wherein the alkali salt of either a  $C_6$ - $C_{30}$  fatty acid or a  $C_6$ - $C_{30}$  alkyl sulfonic acid is potassium stearate.
- 31. A method as claimed in Claim 30 wherein the salt of a mineral acid is zinc sulphate.
- 32. A method as claimed in Claim 30 wherein the composition is a mixture of zinc oxide and/or zinc hydroxide, and zinc stearate.
- 33. A method as claimed in Claim 32 wherein the molar ratio of zinc stearate to zinc oxide and/or zinc hydroxide is in the range 0.0001:1 to 0.5:1.

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- 34. A method as claimed in Claim 32 wherein the range is 0.05:1 to 0.4:1.
- 35. A method as claimed in Claim 32 wherein the range is 0.075:1 to 0.25:1.
- 36. A method as claimed in Claim 32 wherein the salt of a mineral acid is calcium nitrate.
- 37. A method as claimed in Claim 36 wherein the composition is a mixture of zinc oxide and/or zinc hydroxide, and calcium stearate.
- 38. A method as claimed in Claim 37 wherein the molar ratio of calcium stearate to zinc oxide and/or zinc hydroxide is in the range 0.0001:1 to 0.2:1.
- 39. A method as claimed in Claim 37 wherein the range is 0.01:1 to 0.1:1.
- 40. A method as claimed in Claim 37 wherein the range is 0.03:1 to 0.15:1.
- 41. A composition prepared by a method as claimed in Claim 25.
- 42. An electrode comprising a composition as claimed in Claim 1.
- 43. An electrode comprising a composition as claimed in Claim 41.
- 44. An electrode as claimed in Claim 42 wherein the composition further comprises an alkali metal hydroxide.
- 45. An electrode as claimed in Claim 44 wherein the alkali metal hydroxide is present in an amount no less than 0.3g per 0.1 mole zinc oxide/hydroxide.
- 46. An electrode as claimed in Claim 44 wherein the alkali metal hydroxide is potassium hydroxide.
- 47. An electrode prepared from a composition as claimed in Claim 1 wherein the electrode is charged.

- 48. An electrode prepared from a composition as claimed in Claim 41 wherein the electrode is charged.
- 49. A composition prepared from an electrode as claimed in Claim 47.
- 50. A composition prepared from an electrode as claimed in Claim 48.
- 51. A method of preparing an electrode including the steps of:
  - 1. Mixing solid alkali metal hydroxide with a composition as claimed in Claim 1;
  - 2. Applying the mix on to a current collector; and
  - 3. Forming the electrode.
- 52. A method as claimed in Claim 51 wherein the current collector is woven graphite cloth plated with metallic tin.
- 53. A method as claimed in Claim 51 wherein the current collector is brass mesh.
- 54. A method as claimed in Claim 51 wherein the forming the electrode is by applying pressure.
- 55. A method of preparing an electrode including the steps of:
  - 1. Mixing solid alkali metal hydroxide with a composition as claimed in Claim 41;
  - 2. Applying the mix on to a current collector; and
  - 3. Forming the electrode.
- 56. A method as claimed in Claim 55 wherein the current collector is woven graphite cloth plated with metallic tin.
- 57. A method as claimed in Claim 55 wherein the current collector is brass mesh.
- 58. A method as claimed in Claim 55 wherein the forming the electrode is by applying pressure.

- 59. A cell comprising at least one electrode as claimed in Claim 42.
- 60. A cell as claimed in Claim 59 wherein the electrode is an anode.
- 61. A cell as claimed in Claim 59 further comprising an electrolyte.
- 62. A cell as claimed in Claim 59 wherein the cell is an alkaline cell.
- 63. A cell as claimed in Claim 59 further comprising a porous separator located between the electrode and at least one other electrode.
- 64. A cell as claimed in Claim 63 wherein the separator is a porous separator.
- 65. A cell as claimed in Claim 63 wherein the porous separator is a woven cloth.
- 66. A cell as claimed in Claim 63 wherein the porous separator is woven nylon cloth.
- 67. A cell as claimed in Claim 61 wherein the electrolyte is saturated with zinc oxide.
- 68. A cell as claimed in Claim 67 wherein the electrolyte is super-saturated.
- 69. A cell as claimed in Claim 61 wherein the electrolyte is saturated with tetraalkylammonium salt.
- 70. A cell as claimed in Claim 61 wherein the electrolyte is saturated with tetrabutylammonium salt.
- 71. A cell as claimed in Claim 61 wherein the accessibility of the electrolyte to the electrode is restricted.
- 72. A cell as claimed in Claim 61 wherein the electrode is enclosed to restrict access of the electrolyte.
- 73. A cell as claimed in Claim 61 wherein the electrode is enclosed with nylon cloth.

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- 74. A cell as claimed in Claim 59 wherein the electrode assembly is enclosed with an inert plastic.
- 75. A cell prepared from the cell as claimed in Claim 59 wherein the cell is charged.
- 76. A cell as claimed in Claim 59 wherein the cell is a rechargeable cell.
- 77. A rechargeable cell as claimed in Claim 75 wherein the cell maintains greater than 55% capacity after 350 charge/discharge cycles, at charge and discharge rates such that charge and discharge of the battery are complete within 2-2.5 hours and 1-1.5 hours, respectively.
- 78. A rechargeable cell as claimed in Claim 76 wherein the cell maintains greater than 80% capacity after 1134 charge/discharge cycles, at charge and discharge rates such that charge and discharge of the battery are complete within 2 hours and 1.7 hours, respectively.
- 79. A method of preparing a rechargeable cell comprising a zinc electrode wherein; the cell maintains greater than 55% capacity after 350 charge/discharge cycles, at charge and discharge rates such that charge and discharge of the battery are complete within 2-2.5 hours and 1-1.5 hours, respectively; or the cell maintains greater than 80% capacity after 1134 charge/discharge cycles, at charge and discharge rates such that charge and discharge of the battery are complete within 2 hours and 1.7 hours, respectively; including the step of incorporating an insoluble salt of either a  $C_6$ - $C_{30}$  fatty acid or a  $C_6$ - $C_{30}$  alkyl sulfonic acid in the zinc electrode.
- 80. A method of preparing an electrolyte super-saturated with zinc oxide including the step of adding nickel and an excess of zinc metal to a solution of zinc oxide.77.A method as claimed in Claim 76 wherein the nickel is added as nickel sponge.
- 81. A method as claimed in Claim 80 wherein the zinc metal is added as a powder.
- 82. A method as claimed in Claim 80 wherein the nickel and zinc metal are in

contact.

- 83. A method as claimed in Claim 80 wherein the nickel contains a platinum group metal.
- 84. A method as claimed in Claim 80 wherein the nickel contains palladium.
- 85. A method as claimed in Claim 80 wherein the solution of zinc oxide is prepared by adding an excess of zinc oxide to a solution of alkali metal hydroxide.
- 86. A method as claimed in Claim 80 wherein the electrolyte contains greater than 47 g/L ZnO at 27°C.
- 87. An electrolyte prepared by the method as claimed in Claim 80.